Ronnie Knight Quality Engineering SME Bastion Technologies Presentation to Society of Reliability Engineers 1-2 November 2023

**Modeling Marshall** 

# and Assurance

jeerng

**BASTION** TECHNOLOGIES



-Quality Engineering SME



-Quality Engineering SME -Several years in precision tooling



-Quality Engineering SME -Several years in precision tooling -QE (and QA) work on JWST mirrors



Ronnie Knight inspects a segment of NASA's James Webb Space Telscope at Axsys Technologies in Cullman. It is one of 18 mirrored segments that are made of Beryllium and will become the primary mirrors on the telescope.



In the news . . .



-Quality Engineering SME -Several years in precision tooling -QE (and QA) work on JWST mirrors -External Tank QE for 15 SST Missions



Ronnie Knight inspects a segment of NASA's James Webb Space Telscope at Axsys Technologies in Cullman. It is one of 18 mirrored segments that are made of Beryllium and will become the primary mirrors on the telescope.



In the news . . .



-Quality Engineering SME -Several years in precision tooling -QE (and QA) work on JWST mirrors -External Tank QE for 15 SST Missions -QE on SLS Core Stage



Ronnie Knight inspects a segment of NASA's James Webb Space Telscope at Axsys Technologies in Culiman. It is one of 18 mirrored segments that are made of Beryllium and will become the primary mirrors on the telescope.



In the news . . .



-Quality Engineering SME -Several years in precision tooling -QE (and QA) work on JWST mirrors -External Tank QE for 15 SST Missions -QE on SLS Core Stage -QE in SLS SEI



Ronnie Knight inspects a segment of NASA's James Webb Space Telscope at Axsys Technologies in Cullman. It is one of 18 mirrored segments that are made of Beryllium and will become the primary mirrors on the telescope.



In the news . . .



-Quality Engineering SME -Several years in precision tooling -QE (and QA) work on JWST mirrors -External Tank QE for 15 SST Missions -QE on SLS Core Stage -QE in SLS SEI -Initiated Quality Working Group



Ronnie Knight Inspects a segment of NASA's James Webb Space Telscope at Axsys Technologies in Cullman. It is one of 18 mirrored segments that are made of Beryllium and will become the primary mirrors on the telescope.



In the news . . .



-Quality Engineering SME -Several years in precision tooling -QE (and QA) work on JWST mirrors -External Tank QE for 15 SST Missions -QE on SLS Core Stage -QE in SLS SEI -Initiated Quality Working Group -And Cross Discipline Working Group



Ronnie Knight inspects a segment of NASA's James Webb Space Telscope at Axsys Technologies in Culiman, it is one of 18 mirrored segments that are made of Beryllium and will become the primary mirrors on the telescope.



In the news . . .



-Quality Engineering SME
-Several years in precision tooling
-QE (and QA) work on JWST mirrors
-External Tank QE for 15 SST Missions
-QE on SLS Core Stage
-QE in SLS SEI
-Initiated Quality Working Group
-And Cross Discipline Working Group
-Asked to implement MBMA



Ronnie Knight inspects a segment of NASA's James Webb Space Telscope at Axsys Technologies in Culiman. It is one of 18 mirrored segments that are made of Beryllium an will become the primary mirrors on the telescope.



In the news . . .



-Quality Engineering SME
-Several years in precision tooling
-QE (and QA) work on JWST mirrors
-External Tank QE for 15 SST Missions
-QE on SLS Core Stage
-QE in SLS SEI
-Initiated Quality Working Group
-And Cross Discipline Working Group
-Asked to implement MBMA

-Directorate Support:
Julie Bilbrey



Ronnie Knight inspects a segment of NASA's James Webb Space Telscope at Axsys Technologies in Culiman, it is one of 18 mirrored segments that are made of Beryllium an will become the primary mirrors on the telescope.



In the news . . .



-Quality Engineering SME
-Several years in precision tooling
-QE (and QA) work on JWST mirrors
-External Tank QE for 15 SST Missions
-QE on SLS Core Stage
-QE in SLS SEI
-Initiated Quality Working Group
-And Cross Discipline Working Group
-Asked to implement MBMA

-Directorate Support:
Julie Bilbrey

-Built guitars several years



Ronnie Knight inspects a segment of NASA's James Webb Space Telscope at Axsys Technologies in Culiman. It is one of 18 mirrored segments that are made of Beryllium an will become the primary mirrors on the telescope.



In the news . . .



-Quality Engineering SME -Several years in precision tooling -QE (and QA) work on JWST mirrors -External Tank QE for 15 SST Missions -QE on SLS Core Stage -QE in SLS SEI -Initiated Quality Working Group -And Cross Discipline Working Group -Asked to implement MBMA -Directorate Support: **Julie Bilbrey** -Built guitars several years -Known to pick a song or two . . .







# **The Highlights:**



# **The Highlights:**





# The Highlights:









# **Agenda Highlights and One Ground Rule The Highlights:** The Ground **Cave Art Rule: Hecklers** Welcome! **Zombies**



# **The Highlights:**



**Zombies** 









# **The Highlights:**













"Man's maturity – consists in having found again the seriousness one had as a child, at play." Nietzsche, Beyond Good and Evil, aphorism 94



**Question:** Is MBSE just a "buzzword"?

Question: Is MBSE just a "buzzword"?

Short history of modeling in Engineering practice:

Question: Is MBSE just a "buzzword"?

Short history of modeling in Engineering practice: 80s CAD/CAM and EE models (MBE) - Mechanical and Electrical



**Question:** Is MBSE just a "buzzword"?

Short history of modeling in Engineering practice: 80s CAD/CAM and EE models (MBE) - Mechanical and Electrical 90s SW models – (SDLC) Logical

Question: Is MBSE just a "buzzword"?

Short history of modeling in Engineering practice:

80s CAD/CAM and EE models (MBE) - Mechanical and Electrical

```
90s SW models – (SDLC) Logical
```

00s SE SysML (MBSE) - Complexity (STPA)



Question: Is MBSE just a "buzzword"?

Short history of modeling in Engineering practice: 80s CAD/CAM and EE models (MBE) - Mechanical and Electrical 90s SW models – (SDLC) Logical 00s SE SysML (MBSE) - Complexity (STPA) 10s Safety/MA (MBMA) - Risk Control

Question: Is MBSE just a "buzzword"?

Short history of modeling in Engineering practice:

80s CAD/CAM and EE models (MBE) - Mechanical and Electrical

90s SW models – (SDLC) Logical

00s SE SysML (MBSE) - Complexity (STPA)

10s Safety/MA (MBMA) - Risk Control



**MBMA:** Development Stemming from 40 Years of Engineering Practice








































**BASTION** TECHNOLOGIES













= Actors (Human Agency, Intent)











Dr. Scott Parazynski





"Unknown unknowns" are the concerning thing Dr. Scott Parazynski at 2023 MSFC Safety Day

Dr. Scott Parazynski





Dr. Scott Parazynski

**Modeling Marshall: Conquering Complexity in SMA** 



"Unknown unknowns" are the concerning thing Dr. Scott Parazynski at 2023 MSFC Safety Day

SMA Knowledge of the Risks of Failure Space Entry



Dr. Scott Parazynski

"Unknown unknowns" are the concerning thing Dr. Scott Parazynski at 2023 MSFC Safety Day

SMA Knowledge of the Risks of Failure Space Entry

**INCOSE** Definitions





Dr. Scott Parazynski

"Unknown unknowns" are the concerning thing Dr. Scott Parazynski at 2023 MSFC Safety Day

SMA Knowledge of the Risks of Failure Space Entry

INCOSE Definitions Data = facts with no context





Dr. Scott Parazynski

"Unknown unknowns" are the concerning thing Dr. Scott Parazynski at 2023 MSFC Safety Day

SMA Knowledge of the Risks of Failure Space Entry

INCOSE Definitions Data = facts with no context Information = facts with context





Dr. Scott Parazynski

"Unknown unknowns" are the concerning thing Dr. Scott Parazynski at 2023 MSFC Safety Day

SMA Knowledge of the Risks of Failure Space Entry

INCOSE Definitions Data = facts with no context Information = facts with context Knowledge = patterns distilled from information





Dr. Scott Parazynski

"Unknown unknowns" are the concerning thing Dr. Scott Parazynski at 2023 MSFC Safety Day

SMA Knowledge of the Risks of Failure Space Entry

INCOSE Definitions Data = facts with no context Information = facts with context Knowledge = patterns distilled from information Wisdom = knowledge combined with experience











2018 Vision 2040: Recent emphasis by NASA Administrators on filling tech "gaps" to realize capability goals for the next generation of engineers.





Vision 2040: Recent emphasis by NASA Administrators on filling tech "gaps" to realize capability goals for the next generation of engineers.





Vision 2040: Recent emphasis by NASA Administrators on filling tech "gaps" to realize capability goals for the next generation of engineers.

2021

MBSE Vision For NASA: A nearer-term goal (2029) of connecting engineering domain "silos" via systems models.





BASTION

TECHNOLOGIES

12-27















## What Is The Common Cause Of These Failures?



### What Is The Common Cause Of These Failures?





### What Is The Common Cause Of These Failures?







# "Dog Work" and Other Affairs of Plain Living



# "Dog Work" and Other Affairs of Plain Living





# "Dog Work" and Other Affairs of Plain Living

Dr. Steve Cornford has often remarked that the system model can do the "dog work" for us.




Dr. Steve Cornford has often remarked that the system model can do the "dog work" for us.

"Dog work" defined:





Dr. Steve Cornford has often remarked that the system model can do the "dog work" for us.

"Dog work" defined: the busy work trying to <u>find things</u> (data, requirements, design info, etc.),





Dr. Steve Cornford has often remarked that the system model can do the "dog work" for us.

"Dog work" defined: the busy work trying to <u>find things</u> (data, requirements, design info, etc.), <u>perform standard analyses</u> (fault trees, FMEAs, FMECAs, Hazard Analyses, etc.)





Dr. Steve Cornford has often remarked that the system model can do the "dog work" for us.

"Dog work" defined: the busy work trying to <u>find things</u> (data, requirements, design info, etc.), <u>perform standard analyses</u> (fault trees, FMEAs, FMECAs, Hazard Analyses, etc.) <u>trace things</u> (requirements to verifications),





Dr. Steve Cornford has often remarked that the system model can do the "dog work" for us.

"Dog work" defined: the busy work trying to <u>find things</u> (data, requirements, design info, etc.), <u>perform standard analyses</u> (fault trees, FMEAs, FMECAs, Hazard Analyses, etc.) <u>trace things</u> (requirements to verifications), <u>remember</u> things,





Dr. Steve Cornford has often remarked that the system model can do the "dog work" for us.

"Dog work" defined: the busy work trying to <u>find things</u> (data, requirements, design info, etc.), <u>perform standard analyses</u> (fault trees, FMEAs, FMECAs, Hazard Analyses, etc.) <u>trace things</u> (requirements to verifications), <u>remember</u> things, <u>connect</u> things.





Dr. Steve Cornford has often remarked that the system model can do the "dog work" for us.

"Dog work" defined: the busy work trying to <u>find things</u> (data, requirements, design info, etc.), <u>perform standard analyses</u> (fault trees, FMEAs, FMECAs, Hazard Analyses, etc.) <u>trace things</u> (requirements to verifications), <u>remember</u> things, <u>connect</u> things.

These system model capabilities give engineers more time to think, reason, collaborate and imagine.





Dr. Steve Cornford has often remarked that the system model can do the "dog work" for us.

"Dog work" defined: the busy work trying to <u>find things</u> (data, requirements, design info, etc.), <u>perform standard analyses</u> (fault trees, FMEAs, FMECAs, Hazard Analyses, etc.) <u>trace things</u> (requirements to verifications), <u>remember</u> things, <u>connect</u> things.

These system model capabilities give engineers more time to think, reason, collaborate and imagine.







The Goal:



The Goal: No Zombies!



#### The Goal: No Zombies!





#### The Goal: No Zombies!







#### The Goal: No Zombies!













Why this question is important, taking requirements for the example:



Why this question is important, taking requirements for the example: -How do you account for requirement changes?



Why this question is important, taking requirements for the example:

- -How do you account for requirement changes?
- -How do you account for requirement deletions?



Why this question is important, taking requirements for the example:

- -How do you account for requirement changes?
- -How do you account for requirement deletions?
- -What does it take to provide assurance for the requirements set?



Why this question is important, taking requirements for the example:

- -How do you account for requirement changes?
- -How do you account for requirement deletions?

-What does it take to provide assurance for the requirements set?

#	riangle Id	Name	Text	Refined By	Derived From	Verify Method	Verified By	Satisfied By
1	sys-1	R System Requirement	The system shall	B System Function 1(context			R verif-1 Verification Requirement 1	System XYZ
2	subsys-2	R Subsystem Requirement 2	The subsystem total mass	B Subsytem Function 3(cont	R sys-1 System Requirement			m /mtotal
			shall	Subsystem Function 4(con				
3	subsys-1	R Subsystem Requirement 1	The subsystem shall	B Subsystem Function 1(con	R sys-1 System Requirement		R verif-3 Verification Requirement 3	Subsystem1
				Subsystem Function 2(con				
4	comp-4	R Component Requirement 4	Component 4 shall		R subsys-2 Subsystem Requirement 2			
5	comp-3	R Component Requirement 3	Component 3 total mass shall		R subsys-2 Subsystem Requirement 2			m mtotal
6	comp-2	E Component Requirement 2	Component 2 shall	Component Function 2	R subsys-1 Subsystem Requirement 1	Test		Component2
7	comp-1	Component Requirement 1	Component 1 shall generate x-Watts power.	Component Function 1	R subsys-1 Subsystem Requirement 1	Analysis	R verif-2 Verification Requirement 2	v power value

Figure 22—System Requirements Table

Table from NASA-HDBK-1009





**Descriptive**: Aids understanding of a system and its environment. Currently modeling MSFC's QMS in a descriptive modeling effort.



**Descriptive**: Aids understanding of a system and its environment. Currently modeling MSFC's QMS in a descriptive modeling effort. **Executable**: A model expressed sufficiently precisely "to be executed by an execution environment." Friedenthal, et. al. <u>A Practical Guide To</u> <u>System Modeling</u> Language



**Descriptive**: Aids understanding of a system and its environment. Currently modeling MSFC's QMS in a descriptive modeling effort. **Executable**: A model expressed sufficiently precisely "to be executed by an execution environment." Friedenthal, et. al. <u>A Practical Guide To</u> <u>System Modeling</u> Language **Digital Twin**: Varied definitions; be aware. "Twininess" levels up to real-time commanding.



Boeing "Diamond" vs System Engineering "V"



**Descriptive**: Aids understanding of a system and its environment. Currently modeling MSFC's QMS in a descriptive modeling effort. **Executable**: A model expressed sufficiently precisely "to be executed by an execution environment." Friedenthal, et. al. <u>A Practical Guide To</u> <u>System Modeling</u> Language **Digital Twin**: Varied definitions; be aware. "Twininess" levels up to real-time commanding.



Boeing "Diamond" vs System Engineering "V"

#### Assurance Engineers Will Need All, As Well As Methods For Each



As Morris Day would say: Fini!

# Open Floor for Hecklers! Quick! Somebody Tell Me a Question!



